

DART AEROSPACE LTD		Work Order:	23436
Description: Wearplate	Sue/Suzanne transfer costs from	Part Number:	D3321-1
Dwg: D3321 Rev. A page 1	P601-S65	Qty:	
			Page 1 of 1

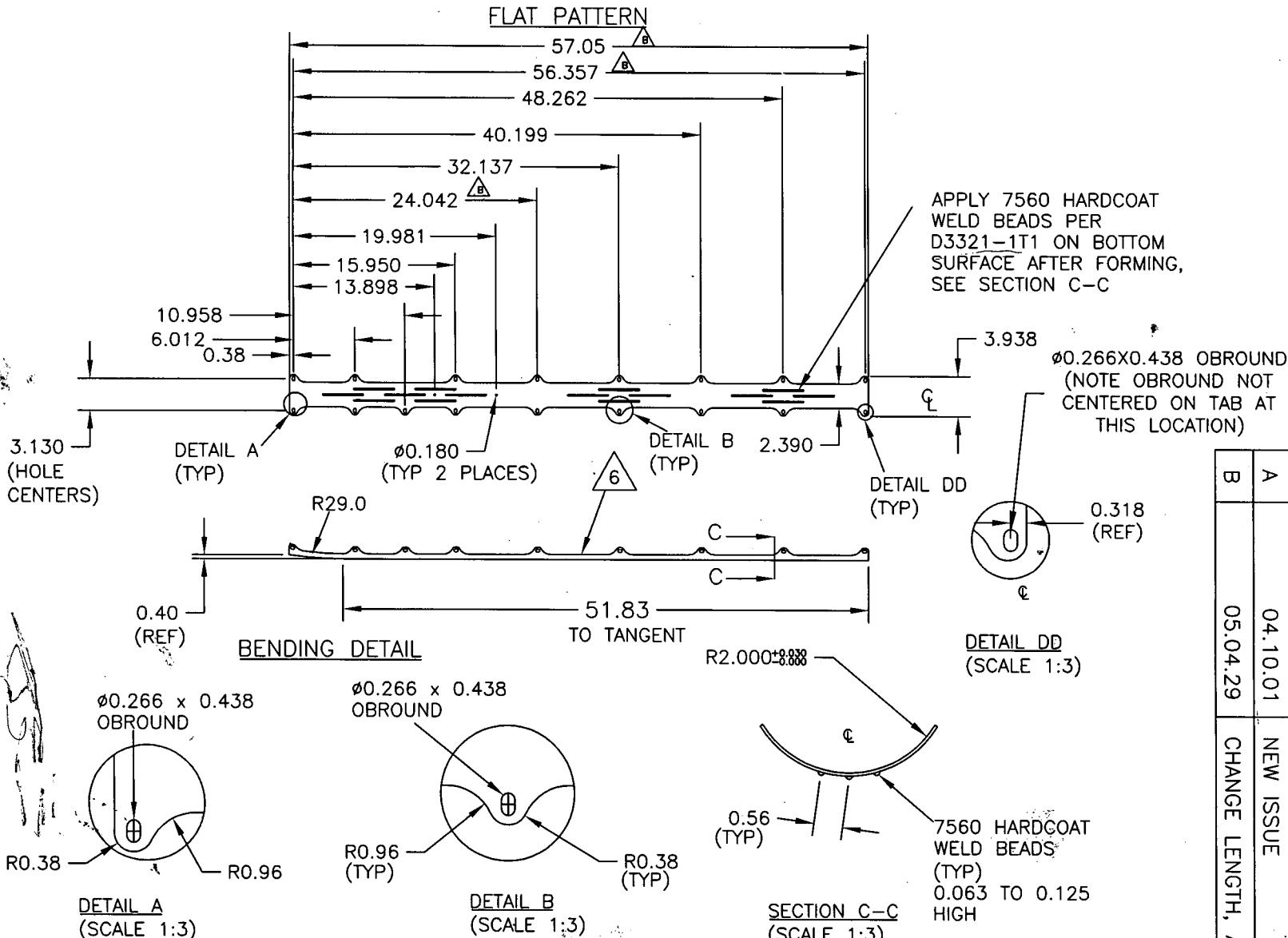
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Travel	u	05.05.25	2
2	PG	Issue P/O: 2007983 Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3321 Possible Supplier: Industrial Laser <b>Material release note is required</b>	u	05.05.25	2
3	RG	Receive and inspect for transit damage <b>Ensure material release note is attached</b>	c/d	05/05/25	2
4	QC6	Inspect dimensions as per inspection template D3321-1T1	p	05.05.25	2
5	GA	Deburr if necessary	p	05.05.25	2
6	GB	Form using DT8179 Die as per Dwg D3321 Dwg Rev: A	p	05.05.25	2
7	QC6	Inspect dimensions as per Dwg D3321	2	05.05.25	2
8	WS	Weld hard surface using D3321-1T3 as per QSI 004 and Dwg D3321 Qty Part Number Description Batch A/R N/A 7560 Hardcoat Rod M16901	u	05.05.25	2
9	QC9	Inspect weld	2	05.05.26	2
10	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3	m	05.05.27	2
11	QC3	Inspect Powder Coat	u	05.06.01	2
12	ST	Identify on inside surface using a permanent fine point marker with the following: <b>TCCA-PDA, Dart Aerospace Ltd.</b> <b>P/N: D3321-1, B/N: BXxxxx</b> <b>For Product Eligibility see PDA04-17 and Stock</b>	u	05.06.01	2
13	AC	Cost / part: 64.21	s45	05.06.23	2
14	DC	Close W/O 64.21 Inspect Level 21	dj	05.06.28	2

Rev	Date	Change	Revised By	Approved
A	05.05.12	New issue	KJ/JLM	[Signature]

PRELIMINARY ISSUE

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DESIGN		DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED		DRAWING NO.	HAWKESBURY, ONTARIO, CANADA
DATE			REV. B	SHEET 1 OF 2
A	04.10.01		D3321	
B	05.04.29		WEARPLATE	1:15



## D3321-1 WEARPLATE (SHOWN; -2 OPPOSITE)

- MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W SERIES STEEL 16 GAUGE (0.060 THICK)
- FINISH: POWDER COAT GREY SANTEX (REF.4.3.5.6) PER DART QSI 005 4.3
- WELD PER DART QSI 004
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- ALL DIMENSIONS ARE IN INCHES
- IDENTIFY ON INSIDE SURFACE AS INDICATED USING FINE POINT PERMANENT INK MARKER:  
"TCCA-PDA, DART AEROSPACE LTD., P/N D3321-X B/N BXXXXX, FOR PRODUCT ELIGIBILITY SEE PDA05-17"